

BEETLE Casted alu swivel chair
Wooden fully upholstered seat

Assembly instruction

Assembly instruction for the following chairs – with fully upholstered WOOD shell:

Beetle Dining Casted Chair



Metallic screws + washers



Black screws + washers



Metallic screws + washers

Products:

- Upholstered Beetle shell (with back)
- Casted alu swivel base
- 4x plastic spacers Ø15x10 // black – (Ackurat part. no: B15106.5SN)
- 4x Washer M5 BN735 (Bossard) // black OR metallic
- 4x Hexalobular socket flanged button head socket screws M5x30 // black OR metallic (ISO 7380-2)

NB. WRONG COLOR SCREWS FOR THIS FRAME! (metallic color for polished alu + white, black for black frame)

Tools:

Akku drill or Unbraco key size 3 + Torx size 10.
Loctite medium strength (Würth DOS thread locking agent MEDIUM, Art. No. 0893243050)



Mounting shell on the frame

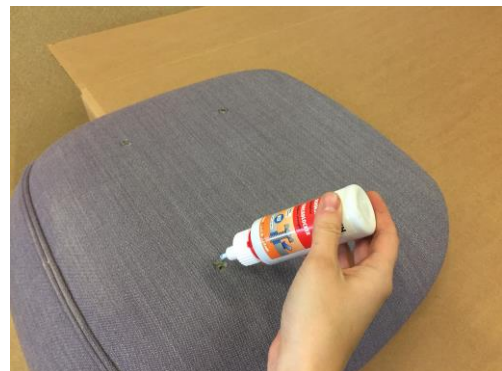
Products:

4-leg wooded upholstered shell

Loctite

Action:

Turn the Beetle shell upside down and apply Loctite in the 4x M5 holes.



Products:

4x plastic spacers Ø15x10



Products:

Upholstered Beetle shell

4x Plastic spacers.

Action:

Turn the Beetle shell upside down, so the holes on the backside of the seat are visible and faced upwards.

Place the plastic spacer on top of the holes in the shell.



Products:

Upholstered Beetle shell.

Casted alu chair base.

Action:

Place the Casted base on top of the plastic spacers and shell, so the 4 holes on the base are above the holes in the shell and the holes in the plastic spacers.



Products:

4x Washer M5 (Black or Metallic, depending on frame)



Products:

Upholstered Beetle shell

Casted alu chair base.

4x Washer M5

Action:

Place the washers over the mounting holes on the base.



Products:

4x Hexalobular socket flanged button head socket screws
M5x30

NB. WRONG COLOR SCREWS FOR THIS FRAME! (metallic color for polished alu + white)



Action:

Please place the base **exactly** as on the picture.
The curve as the one marked with a **red arrow** on the picture, **shall** be placed backwards on the shell.

NB. Make sure the screws go through both WASHER and PLASTIC SPACER.

(The mounting holes have different distance – so if the screw holes do not fit, you might have turned the frame the wrong way.)



Action:

Mount the 4x M5x30 screws.

Important: Do not tighten the screws before all 4 pcs screws have been inserted to the thread.

NB. Maximum torque 10 Nm.



Action:

Turn the chair back up and place it on the legs.
The Beetle chair is ready for use.

