

Assembly instruction for the following Dining, counter, bar stool – with fully upholstered WOOD shell:

Beetle dining stool



Beetle counter stool



Beetle bar stool



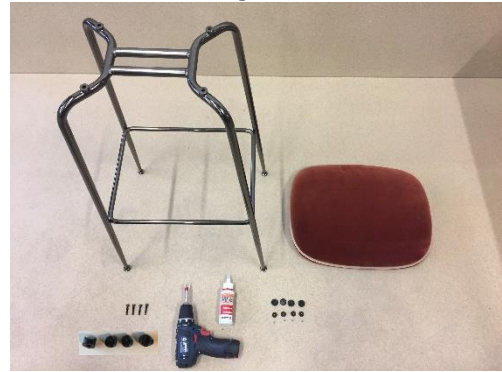
Products:

- Upholstered Beetle shell (stools)
- 4-leg steel base (stools)
- 4x M5x30 countersunk black (DIN 7991)
- 4x Plastic spacers in black (curved), (Ackurat DK1557S)
- 4x QuickClick Base Ø14 (Wagner part no: 15 8117 01)
- 4x QuickClick Black slim insert Ø20 (Wagner part no: 15 8289 01)
- 4x Countersunk self-drilling screw ST2,9 x 9,5 ZP (DIN 7982-C-H)

Tools:

Akku drill or Unbraco key size 4 + Torx size 10.
Loctite medium strength (Würth DOS thread locking agent MEDIUM, Art. No. 0893243050)

Stool (different heights):



Mounting glides on frame

Products:

- 4x QuickClick Base Ø14 (Wagner part no: 15 8117 01)
- 4x Countersunk self-drilling screw ST2,9 x 9,5 ZP (DIN 7982-C-H)
- 4x QuickClick Black slim insert Ø20 (Wagner part no: 15 8289 01)



Products:4x QuickClick Base $\varnothing 14$ **Action:**

Place the QuickClick bases on the legs.
Make sure the countersunk hole is visible (like the picture)

**Products:**

4x Countersunk self-drilling screw ST2,9 x 9,5 ZP (DIN 7982-C-H)

Action:

Mount the screw into the frame – to fasten the QuickClick bases to the frame.

NB. Maximum torque 1,4 Nm

**Products:**4x QuickClick Black slim insert $\varnothing 20$ **Action:**

Place the Quick click inserts on the ground and the feet (with mounted QuickClick bases on) on top.

**Action:**

Apply force until you hear a “CLICK” from the feet.
The feet are now mounted – repeat for all 4 legs.



Mounting shell on the frame

Products:

Wooden upholstered shell

Loctite

Action:

Turn the Beetle shell upside down and apply Loctite in the 4x M5 holes.

**Products:**

4pcs Plastic spacers in black (Ackurat DK1557S)

**Products:**

4-leg frame

4pcs Plastic spacers in black (Ackurat DK1557S)

Action:

Turn the Beetle shell upside down and apply Loctite in the 4x M5 holes.

**Products:**

Upholstered Beetle shell

Steel chair base.

Action:

Place the steel base on top of the and shell – with the plastic spacers between the seat and the frame. The 4 holes on the base should be above the holes in the shell.



Products:

4x M5 x 20 countersunk in black (DIN 7991 // Bossard: BN 20)

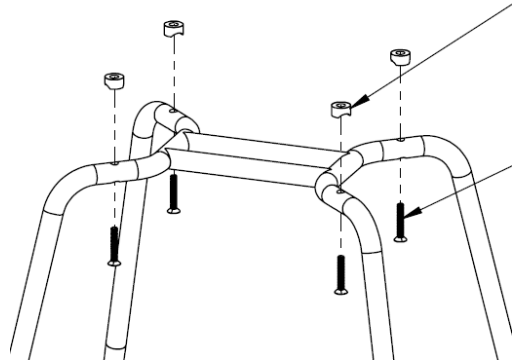


Products:

4-leg frame
Upholstered Beetle shell
4x M5x20 countersunk screw
4x plastic spacers

Action:

Align the screws, frame and plastic spacers with the threaded holes in the shell.



Action:

Mount the 4x M5x30 screws in the frame and into the shell.

Important: Do not tighten the screws before all 4 pcs screws have been inserted to the thread.

NB. Maximum torque 10 Nm.

NB. Screw needs to be firmly mounted



Action:

Turn the stool back up and place it on the legs.
The Beetle stool is ready for use.



BEETLE Dining-, counter- & bar stool

Assembly instruction

